



TWI Certification Ltd, Granta Park, Great Abington,
Cambridge, CB21 6AL, United Kingdom

Certificate of Conformity of the Factory Production Control

2400-CPR-20220106

in compliance with the Construction Products Regulation 2011 (retained EU law EUR 305/2011) as amended by the Construction Products (Amendment etc.) (EU Exit) Regulations 2019 and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020 this certificate applies to the construction product(s)

Structural steel

placed on the market under the name or trade mark of:

***Seele Pilsen s.r.o.
Podnikatelská 13,
30100 Plzen,
Czech Republic***

and produced in the manufacturing plant(s)

Plzen, Czech Republic

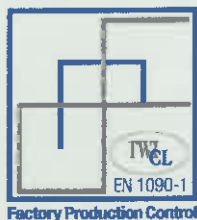
is submitted by the manufacturer to the initial type-testing of the product, a factory production control and to the further testing of samples taken at the factory in accordance with the prescribed test plan and that the approved body No. 2400 TWI Certification Ltd has performed the initial inspection of the factory and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard *EN 1090-1:2009+A1: 2011* under AVCP system 2+ and method of declaration Methods 1 & 3a are applied and that the factory production control is assessed to be in conformity with the applicable requirements. This certificate was first issued on 30 May 2022 and will remain valid until 29 May 2025 as long as neither the harmonised standard, the construction products, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body.

First Issue Date: 30/05/2022
Current Issue Date: 30/05/2022
Date of Expiry: 29/05/2025


Emma Freckingham
Head of Company Certification

The validity of the certificate may be confirmed at the web address: www.twicertification.com



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Schedule for 2400-CPR-20220106

This Schedule is an Annex to the Certificate of conformity 2+ of the UK Factory Production Control (FPC) 2400-CPR-20220106 in compliance with EN1090-1:2009 Annex B – Table B.1. It is hereby stated that

Seele Pilsen s.r.o.
Podnikatelská 13,
30100 Plzen,
Czech Republic

Covers Execution Class EXC 4- steel and EXC 3 - aluminium under

EN 1090-1, EN 1090-2 & EN 1090-3 with the following welding processes according to EN ISO 4063:


Welding process (ISO 4063)	Parent material groups (CEN ISO/TR 15608)	Thickness range butt welds	Thickness range fillet welds
MMA (111)	Group 1	N/A	5mm – 40mm
	Group 8		5mm – 20mm
	Group 10		
MIG (131)	Group 22	3mm – 30mm	
	Group 23		
MAG (135)	Group 1	2.1mm – 160mm	3mm & ≥5mm
	Group 8	3mm – 160mm	
	Group 10		
MAG (136)	Group 8	3mm – 40mm	N/A
	Group 10		
TIG (141)	Group 8	3mm – 10mm	≥3mm
	Group 22		3mm – 10mm
	Group 23		
Drawn Arc (783)	Group 1	N/A	≥ 1mm
	Group 8		
	Group 10		

Under the responsibility of the Welding Coordinator:

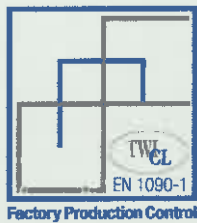
Mr Marek Matas, International Welding Engineer, for EXC 4.

(Quality according to EN ISO 3834 – 2, welding coordination according to EN ISO 14731). This is the welding certificate referred to in EN 1090-1, Annex B, Table B.1).

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EN 1090-1, EN 1090-2 & EN 1090-3 with the following holing, cutting and shaping methods:

Holing	Material	Thickness Range	Material	Thickness Range	Material	Thickness Range
Drill	Group 1	5mm – 50mm	Group 10	5mm – 50mm	Group 22	5mm – 30mm
	Group 8				Group 23	

Cutting Methods	Material	Thickness Range	Material	Thickness Range	Material	Thickness Range
Sawing	Group 1	5mm – 50mm	Group 8	5mm – 50mm	Group 10	5mm – 50mm
Plasma	Group 1	10mm – 50mm	N/A			
Laser cutting	Group 1	1mm – 15mm	Group 10	1mm – 15mm	Group 22	1mm – 10mm
	Group 8				Group 23	

Shaping	Material	Thickness Range	Material	Thickness Range	Material	Thickness Range
Cold forming	Group 1	2mm – 40mm	Group 8	2mm – 40mm	Group 10	2mm – 40mm
Flame Straightening	Group 1	5mm – 150mm	Group 8	5mm – 50mm	Group 10	5mm – 50mm

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